

Mobile Area Water and Sewer System 4725 Moffett Road Mobile, AL 36618-2236

PO Box 180249 Mobile, AL 36618-0249

INVITATION FOR BID December 29, 2025

INVITATION FOR BID NUMBER	IFB 26-002			
NAME OF BID	Purchase of a Replacement Godwin CD103M Skid Mount Pump for Cheshire LS035			
BIDS WILL BE RECEIVED AT	MAWSS Bid Box If sending bids by UPS/Fed Ex, deliver to the Warehouse: Donaghey Business Entrance 1610 Shelton Beach Rd. Ext., Mobile, AL 36618 4725 Moffett Road Mobile, AL 36618			
BID OPENING DATE	January 15, 2026			
BID CLOSING TIME	10:30 am Central Time			
AWARD WILL BE MADE BY	Total Cost & Lead Time			
MATERIAL DELIVERED TO	MAWSS – Lift Station Department 1610 Shelton Beach Road Ext Mobile, AL 36618			
ADDITIONAL INFORMATION CONTACT	Terry Herman (251) 378-3509 or Email: therman@mawss.com			
APPLICABLE SDP POLICY	None			

Sealed bids must be in the Purchasing Department no later than the time specified in order to be considered. Submissions received after the deadline will not be considered. Envelopes must bear the name of the supplier, company address and the words "IFB 26-002 Skid Mount Pump Purchase" or "IFB 26-002 NO QUOTE." Facsimile or email bids will not be accepted.

All bids must be submitted on the attached forms, or your bid will be disqualified. Bidder shall furnish all the information required by the solicitation. The bidder's name must be typed or printed on the bid sheet and signed by the bidder or appropriate authorized executive officer of the bidder's company. Bidders must initial any changes or erasures. Bidders should retain a copy of bids for their records.

Bidders shall acknowledge receipt of all addenda to this solicitation by signing and returning each addendum or by identifying the addendum number and the date on the bid form. Failure to acknowledge receipt of any addendum by a bidder will result in rejection of the bid if MAWSS determines that the addendum contains information that materially changes the requirements.

All bids shall be quoted FOB Destination, freight prepaid with no additional charges. Unless otherwise specified in the bid, all prices will be on a firm-fixed price basis and are not subject to adjustments based on costs incurred. MAWSS reserves the right to reject any or all bids submitted, to waive any informality in any bid or in the bid process, or to terminate the bid process at any time, if deemed by MAWSS to be in MAWSS's best interest.

A Purchase Order and this "Invitation for Bid" with "Specifications," "Conditions," "Bid Form," signed by the successful bidder's authorized representative, and all attached drawings and other documents furnished by MAWSS to the bidders with the Invitation for Bid in order to illustrate the contract requirements, will constitute a contract for the goods and/or services to be purchased.

Board of Water and Sewer Commisioners

IFB 26-002 SKID MOUNT PUMP PURCHASE CONDITIONS

The Board of Water and Sewer Commissioners of the City of Mobile will accept bids for the IFB 26-002 Godwin Pump Purchase in our Purchasing Department Bid Box located at the Business Entrance at 4725 Moffett Road, Mobile, AL. 36618 no later than 10:30 a.m. local time on January 15, 2026. Bids will be opened immediately after bid closing time in the Operations Center Board room located at the Customer Service entrance. Award will be by Total Cost & Lead Time. The bidder offers and agrees, if this bid is accepted, to furnish the items as defined in the specifications for the unit price set opposite each item. Pricing shall be FOB Mobile, Alabama. All items shall be delivered to our Lift Station Dept. located at 1610 Shelton Beach Rd. Ext., Mobile, AL 36618, or to the job site as needed. The bidder shall state the expected length of delivery time on the Bid Form.

Bidder understands and agrees that manufacturer and part numbers are provided for descriptive purposes only. Items of equal or better quality will be considered but must be approved by MAWSS in writing. Upon delivery, if the quality, durability or performance of any product represented as equal or better is determined by MAWSS to be unsatisfactory, MAWSS will require a suitable substitute or will require that the originally specified item be delivered, at the unit price originally offered by bidder. No substitution for items to be provided pursuant to this contract shall be permitted during the contract period without the express written consent of MAWSS. All items provided shall be for commercial use and for the purposes reflected in the contract documents.

No bid on closed out or discontinued item(s) will be accepted. Item(s) that have a determinable shelf life must be disclosed at the time of bid submittal. Bidder understands that his/her bid shall be good and may not be withdrawn for a period of sixty (60) calendar days after the scheduled closing time for receiving bids.

Bidder understands and agrees that quantities will be purchased by MAWSS on an "as needed" basis to replenish inventory. MAWSS shall not be committed to the purchase of a pre-established minimum quantity for any one item.

A bidder may not modify its bid after bid opening. Errors in the extension of unit prices stated in a bid or in multiplication, division, addition or subtraction in a bid may be corrected by the MAWSS Purchasing Buyer prior to award. In such cases, unit prices shall not be changed.

It is the responsibility of the bidder to determine prior to the bid opening whether any amendment, additions, deletions or changes of any type have been made to this Invitation for Bid, Conditions, Specifications, Bid Form or any of the other bid documents. Bid documents and any amendments made to this bid will be posted on our website at www.mawss.com.

Invoicing Requirements: MAWSS requires additional information for all work performed and services provided. On the vendor's invoice for payment should be a detailed listing of work performed, services provided, dates completed, locations involved, and any other pertinent information needed to verify the work and/or services were completed in accordance to the bid specs. This additional information can be supplied in the form of detailed invoices, work orders, checklists or any other documents used to track the work performed or services provided but details must be included on the actual invoice. A copy of the invoice and these additional details must be sent to the "ADDITIONAL INFORMATION CONTACT" found on Page 1 of the bid documents and a copy emailed to Accounts Payable at AcctsPayable@mawss.com/.

END OF CONDITIONS

IFB 26-002 SKID MOUNT PUMP PURCHASE SCOPE/ SPECIFICATIONS

This IFB is for the replacement of a Godwin CD103M four-inch skid mount pump with a natural gas engine. The frame dimensions and pipe flange orientation shall be the same as a Godwin CD103M so that MAWSS does not have to reconfigure piping and the unit will fit on the current mounting pad. The suction flange shall be at the rear of the unit, and the discharge shall be on the right-hand side looking from the rear of the unit.

ENGINE DRIVEN STAND-BY PUMP SPECIFICATION SHEET

Service: Sewage

Type of Pump: Engine Driven, Fully Automatic Dry Priming, Vacuum Assisted, Run Dry, Heavy Duty Solids

Handling, Horizontal Self-Priming Pump

PART 1 GENERAL

1.01 REFERENCES

- A. The following is a list of standards which may be referenced in this section:
 - 1. American Bearing Manufacturers' Association (ABMA).
 - 2. Hydraulic Institute Standards.
 - 3. National Electrical Manufacturer's Association (NEMA): MG 1, Motors and Generators.
 - 4. Occupational Safety and Health Administration (OSHA).

1.02 DEFINITIONS

A. Terminology pertaining to pumping unit performance and construction shall conform to the ratings and nomenclature of the Hydraulic Institute Standards.

1.03 SUBMITTALS

- A. Action Submittals
 - 1. Shop Drawings:
 - a. Make, model, weight, and horsepower of each equipment assembly.
 - b. Complete catalog information, descriptive literature, specifications, and identification of materials of construction.
 - c. Performance data curves showing head, capacity, horsepower demand, and pump efficiency over entire operating range of pump from shutoff to maximum capacity. Indicate separately the head, capacity, horsepower demand, overall efficiency, and minimum submergence required at guarantee point.

- d. Detailed structural, mechanical, and electrical drawings showing equipment dimensions, size, and locations of connections and weights of associated equipment.
- e. Power and control wiring diagrams, including terminals and numbers. Include all signal interfaces with the site RTU as shown on the Drawings.
- f. Complete motor nameplate data, as defined by NEMA, motor manufacturer.
- g. Factory finish system data sheets.
- h. Power requirements for the battery charger and the jacket water heaters associated with the portable pump. Physical dimensions, enclosure type, and location for the battery charger and associated batteries.
- i. Operation, Service & Parts manuals for the Pump, Engine & Control Panel included with wiring diagrams and schematics for the Pump, Engine and Control Panel.

B. Informational Submittals

- 1. Factory Functional Test Reports.
- 2. Manufacturer's Certificate of Compliance, in accordance with Section 01 61 00, Common Product Requirements, that factory finish system is identical to the requirements specified herein.
- 3. Special shipping, storage and protection, and handling instructions.
- 4. Manufacturer's printed installation instructions.
- 5. Suggested spare parts list to maintain the equipment in service for a period of 1 year and 5 years. Include a list of special tools required for checking, testing, parts replacement, and maintenance with current price information.
- 6. List special tools, materials, and supplies furnished with equipment for use prior to and during startup and for future maintenance.
- 7. Operation and Maintenance Data: As specified in Section 01 7823, Operation and Maintenance Data.
- 8. Manufacturer's Certificate of Proper Installation, in accordance with Section 01 43 33, Manufacturers' Field Services.

1.04 EXTRA MATERIALS

- A. Furnish for each pump
 - 1. Operation and Maintenance Manual.

PART 2 PRODUCTS

2.01 GENERAL

A. Coordinate pump requirements with drive manufacturer and be responsible for pump and

drive requirements.

- B. Where adjustable speed drives are required, furnish a coordinated operating system complete with pump, drive, and speed controller.
- C. The portable by-pass pump specified will be used to pump raw sewage.
- D. The pump manufacturer shall supply the pump and specified accessories.
- E. The only acceptable manufacturers shall be:
 - 1. Cornell
 - 2. Pioneer
 - 3. Godwin
- F. Design Requirements

1	Max Flow	1000 GPM @ 78tdh
1.	IVIAN ITIUW	$1000 \text{ GI WI } (\omega_c / \text{Stuff})$

2. Minimum Solid Handling Size <u>3 Inches</u>

3. Max TDH 175ft

4. Minimum Suction Lift 20 Feet

5. Max Operating Speed <u>2200 RPM</u>

6. Suction Connection 4" 150# ANSI B16.5

7. Discharge Connection 4" 150# ANSI B16.5

G. The bid item shall be delivered to the owner within 24 weeks of issuance of order and order to proceed as per bid specifications.

2.02 SUPPLEMENTS

A. Some specific requirements are attached to this section as supplements.

2.03 COMPONENTS

- A. The pump shall be fitted with fully automatic priming system and full flow discharge check valve. The priming system shall be capable of priming the pump from a completely dry pump casing, and by design will not discharge pumpage into the atmosphere. The pump must be capable of running totally dry for periods of up to 24 hours, then re-priming and returning to normal pumping volumes. Priming systems that require manual water additions to facilitate pump priming are not acceptable. A demonstration of the pumps ability to repeatedly cycle from dry suction/pump/snore/pump shall be required. This will necessitate the draining of all residual water from the pump case to initiate dry suction starting conditions.
- B. The sound attenuation enclosure shall be critical grade. Noise level 69DBA at 30 feet.
- C. The pump shall be capable of station suction lifts to 20 vertical feet. It shall also be capable of operation using extended suction lines.

- D. The unit shall have a thermostatically controlled 110V ac block heater. The electrical ratings of the heater shall not exceed 500W.
- E. The equipment shall include a 12V battery, and associated battery charger, to allow for remotely starting the equipment at any time. The battery and battery charger shall be included in a weatherproof enclosure to protect them from direct exposure to the elements. The battery charger shall operate on 120V single-phase ac and the electrical demand shall not exceed 20A.
- F. Casing, suction cover, separation tank: Pump castings shall be ductile iron ASTM A536 Grade 80-55-06. Pump design shall incorporate a direct suction flow path that is in axial alignment with the impeller eye. There shall be no turns, chambers or valves between the suction flange and the impeller eye. There shall be an easily accessible drain valve from the volute to drain the water in freezing conditions.
- G. Casing, suction cover, separation tank: Pump castings shall be ductile iron ASTM A536 Grade 80-55-06. Pump design shall incorporate a direct suction flow path that is in axial alignment with the impeller eye. There shall be no turns, chambers or valves between the suction flange and the impeller eye. There shall be an easily accessible drain valve from the volute to drain the water in freezing conditions.
 - Impeller: The pump impeller shall not be macerating type and fabricated from Stainless Steel or Cast Chromium Steel and shall be Brinell 220 HB or equivalent.
- H. Wear Plates: Shall be fully replaceable and adjustable, fabricated of ASTM A48 Class 30 material. Wear plate clearances shall have no relationship to the ability of the pump to achieve
- I. Bearings and shafts: Pump shall be fitted with bearing bracket to contain the shaft and bearings. Bearings shall be open single row bearings of adequate size to withstand imposed loads for sustained pumping at maximum duty points. Minimum ISO LIO bearing life to be 100,000 hours. Impeller shafts shall be fabricated of 1144 stress proof steel.
- J. Seals: Seals shall be high pressure, mechanical self-adjusting type with silicon carbide faces capable of withstanding suction pressure to 100 psi. The mechanical seal shall be cooled and lubricated in an oil bath reservoir, requiring no maintenance or adjustment. Pump shall be capable of running dry, with no damage for periods up to 24 hours. All metal parts shall be of stainless steel. Elastomers shall be Viton. Pump should be equipped with oil site glass for level indication.
- K. Pump suction and discharge fittings: Fittings shall be flanged fittings in accordance with Section 40 27 01, Process Piping Specialties. The manufacturer shall provide (2) two Cam-Lock fittings. The size will be determined by suction and discharge size of the pump.
- L. Pump gaskets: Gaskets shall be compress fiber and/or Teflon.
- M. Drive unit: The drive unit shall be water-cooled natural gas engine. Engine shall drive pump by use of direct connected intermediate drive plate. Starter shall be 12 volt electric. Safety shut down switches for low oil pressure and high temperature shall be provided. Battery shall have 180 Amp hour rating. Unit shall include a tachometer and an hour meter. Unit shall be a Ford MSG-425 or equal, rated at 44 hp (continuous) at 2200 RPM (Natural Gas). A certified continuous duty engine curve shall be supplied to the owner. The engine shall be complete with a primary fuel filter and JIC fittings on the fuel lines. The unit shall have an engine coolant reservoir. The unit shall include oil and coolants drain service hoses.

N. Exhaust: Exhaust system shall include muffler and anti-rain flapper device.

2.04 INSTRUMENTATION AND CONTROLS

- A. Automatic Engine/Pump Controller: Fully programmable microprocessor engine control system allowing for inputs from level, flow, pressure transducers or float switches. Manual, automatic, and remote state functions. Programmable relays with selectable features including pump running failure. RS-232 and RS-485 communication ports for communication with SCADA and alarm equipment. Unit shall be capable of auto throttling engine RPM in response to changing pressure/levelflow transducer signals. Maintains event history of all warning alarms up to 32 signals. User pre-set for engine RPM to maintain flow and head parameters when running unattended. Unit shall track oil and filter usage and alter operator when replacement is recommended. Diesel engine warm up and cool down cycle. And shall be programmable for weekly scheduled auto starts.
- B. Input/Output with the site control system.
 - 1. Accept the following discrete input, which will be an unpowered contact.
 - a. When this contact is received, engine shall run. When contact opens, engine shall not run.
 - 2. Provide the following discrete outputs. Each output shall be SPDT, Form C and rated for 30Vdc at 10 max.
 - a. Engine Running.
 - b. Common Alarm.
 - 3. Accept the following analog input, which will be a 4-20 mAdc signal.
 - a. Speed adjusts command. At 4 mAdc, adjust pump speed to minimum RPM. At 20 mAdc, adjust pump speed to maximum RPM. Between 4 and 20 mAdc, linearly adjust engine speed in proportion to current.

2.05 WARRANTY

A. The manufacturer shall furnish the following to the owner: a copy of the engine manufacturer's parts and labor warranty, a 2-year parts and labor warranty issued by the manufacturer on the portable by-pass pump system. This warranty must cover all pump parts, including the mechanical seal.

2.06 ACCESSORIES

- A. Equipment Identification Plate: 16-gauge stainless steel with I14-inch die stamped equipment tag number securely mounted in a readily visible location.
- B. Lifting Lugs: Equipment weighing over 100 pounds.
- C. OSHA-approved coupling guard for direct coupled or belt driven pumps.
- D. Enclosure: The enclosure shall be Type 316 stainless steel or heavy powder coat finish and include the following capabilities and components: adjustable rear jack(s), lifting ports, lockable enclosure battery box, lockable enclosed control panel, lockable enclosed engine housing, and internal 24 hour fuel source. There shall be no plastic components and all wall

- panels shall be reinforced with cross beams and ridged.
- E. Governor: Governor shall be a mechanical type. Engine speed shall be adjustable to operate the pump between maximum and minimum design operation speeds.
- F. Two permanently mounted twist lock pigtails coming from the controller mounted to the exterior of the enclosure with dust caps. The mating pigtails shall also be provided.
 - 1. "A" shall be for the control floats.
 - 2. "B" shall be for the SCADA outputs.
- G. Murphy Type Engine Controller
- H. On/Off & High Level Floats
- I. There shall be a separate display with two gauges mounted together where visible inside the pump enclosure. A vacuum gauge to monitor pump intake pressure (PIP), and a pressure gauge to monitor pump discharge pressure (PDP).

2.07 FACTORY FINISHING

A. Prepare, prime, and finish coat in accordance with Section 099000, Painting and Coating. The surface color shall match **Sherwin-Williams SW7716 Croissant**.

2.08 SOURCE QUALITY CONTROL

- A. Factory Inspections: Inspect control panels for required construction, electrical connection, and intended function.
- B. Factory Tests and Adjustments: Test equipment and control panels actually furnished.
- C. Factory Test Report: Include test data sheets, curve test results, certified correct by a registered professional engineer.
- D. Functional Test: Perform manufacturer's standard, motor test on equipment. Include vibration test, as follows:
 - 1. Dynamically balance rotating parts of each pump and its driving unit before final assembly.
 - 2. Limits:
 - a. Driving Unit Alone: Less than 80 percent of NEMA MG 1 limits.
 - b. Complete Rotating Assembly Including Coupling, Drive Unit, and Motor: Less than 90 percent of limits established in the Hydraulic Institute Standards.

PART 3 EXECUTION

- A. Performance Test:
 - 1. Conduct on each pump.

- 2. Perform under simulated operating conditions.
- 3. Test for a continuous I-hour period without malfunction.
- 4. Test Log: Record the following:
 - a. Total head.
 - b. Capacity.
 - c. Horsepower requirements.
 - d. Flow measured by factory instrumentation and storage volumes or flowmeters on discharge piping.
 - e. Average distance from suction well water surface to pump discharge centerline for duration of test.
 - f. Pump discharge pressure converted to feet of liquid pumped and corrected to pump discharge centerline.
 - g. Calculated velocity head at the discharge flange.
 - h. Field head.
 - i. Driving motor voltage and amperage measured for each phase.
- 5. Adjust, realign, or modify units and retest in accordance with Hydraulic Institute Standards, if necessary, at Contractor's sole expense.

3.02 MANUFACTURER'S SERVICES

- A. Manufacturer's Representative: Present at Site designated by Owner
 - 1. 1/2 person-day for installation, assistance and inspection

END OF SCOPE / SPECIFICATIONS

IFB 26-002 SKID MOUNT PUMP PURCHASE BID SHEET

Godwin CD103M 4" Skid Mour	nt Pump Total Cost	\$	
Delivery (ARO): (After receipt of order)			_
Company Name			Payment Terms
Address			
City, State, Zip			
	Please Print	Title	
Phone	Email Address	Please P	rint
The signer declares under pen- company or organization to all			sign this document and bind the
Signature		Date	